

## Dear Customer,

Congratulations on your purchase of this high quality crimping tool. In order to guarantee the troublefree functioning of this tool, we would kindly ask you to carefully read the operational recommendations below. They will assist you in achieving an optimal crimping result.

Should you have any further questions with regard to handling, repair or maintenance of your crimping tool, please contact your dealer.

An inappropriate crimp may be recognized by comparison to the correct crimp shown below:

Flat cap surface Flat septa surface  Tight fitting of the Aluminium edge  Plain + undeformed cap sides					
	Loose Aluminium edge	Upward bulge of liner and crimp cap	Deformation of the crimp cap side	Convex indentation of liner	Rounded edges / Upward bulge of the Cap/Liner
	Adjust crimping pressure with the screw in the handle  +  Adjust crimping height with the hexagon key (s. below)	Adjust crimping pressure with the screw in the handle  +  Adjust crimping height with the hexagon key (s. below)	Adjust crimping height with the hexagon key (s. below)	Adjust crimping pressure with the screw in the handle	With Headspace Caps it is important not to overcrimp them. If the aluminium is overstretched the scorelines suffer extra stress and will either break open at too low pressure (below 3 bars) or can tear apart after crimping making the seal unusable.
	(undercrimped)	(overcrimped)	(overcrimped)	(overcrimped)	(overcrimped)



Decappers do not require any adjustment.

We wish you success with your crimping tool. We have tried to design a tool which is optimal with regard to handling, lifetime and functionality. However, should you have any further suggestions for improvement, please let us know via your dealer. Thanks.

## Technical changes reserved!



Please be aware of injury risk in case of inappropriate handling, especially the insertion of fingers/hand into the crimping jaws or between the crimping handles during the crimping process.

Compress at the end of the handles to optimise the applied crimping force.

Please use eye protection and proper attire all the time!



